



02 RH AFT BEAM  
01 LH AFT BEAM  
RH SHOWN, LH OPPOSITE

- NOTES
1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
  2. WELDING OF 304 STAINLESS STEEL TO BE COMPLETED BY GTAW METHOD TO AMS2685C. WELDING ROD SHALL CONFORM TO ER308L OR EQUIVALENT.
  3. THOROUGHLY DEGREASE, EPOXY PRIME AND POLYURETHANE PAINT ASSEMBLY AFTER WELDING. ALTERNATE: THOROUGHLY DEGREASE AND POWDER COAT ASSEMBLY AFTER WELDING.

2	2	MS21044C3	NUT	STAINLESS STEEL	COMMERCIAL	
2	2	69830-1032 X 3	C/SUNK SCREW	STAINLESS STEEL	15mm X 70mm SPRING	
2	2	69830-23	12 SPRING	STAINLESS STEEL	6061-16 ALUMINUM	15mm X 70mm SPRING
2	2	69830-22	11 KNOB	6061-16 ALUMINUM	6061-16 ALUMINUM	6061-16 ALUMINUM
2	2	69830-21	10 STOP	6061-16 ALUMINUM	6061-16 ALUMINUM	6061-16 ALUMINUM
2	2	69830-11	09 GUIDE	6061-16 ALUMINUM	6061-16 ALUMINUM	6061-16 ALUMINUM
1	1	69830-07	08 BLOCK	6061-16 ALUMINUM	6061-16 ALUMINUM	6061-16 ALUMINUM
1	1	100630-07	07 CAP	304 STAINLESS STEEL	ASTM A479	0.188 SQ. ROD
1	1	100630-05	06 BRACKET	304 STAINLESS STEEL	ASTM A479	1.0 X 0.125 BAR
1	1	100631-05	05 CAP	304 STAINLESS STEEL	ASTM A479	1.0 X 0.125 BAR
1	1	100631-04	04 FITTING	304 STAINLESS STEEL	ASTM A479	1.0 X 0.125 BAR
1	1	100633-03	03 TUBE	304 STAINLESS STEEL	ASTM A479	1.0 X 0.125 BAR
1	1	100633-01-02	02 RH AFT BEAM (HIGH MOUNT)	304 STAINLESS STEEL	ASTM A479	1.0 X 0.125 BAR
1	1	100633-01-01	01 LH AFT BEAM (HIGH MOUNT)	304 STAINLESS STEEL	ASTM A479	1.0 X 0.125 BAR
02	01	PART NO.	ITEM	DESCRIPTION	MATERIAL	STOCK SIZE
QTY	QTY					

APPROVALS	DATE	LIST OF MATERIALS
DRAWN: JEFF CLARKE	18 DEC 2014	
CHECKED: JASON REKKE	18 DEC 2014	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ±0.010 ANGLES ±1/2° X.XX ±0.03 X.X ±0.1		
BELL 205, 212, 214, 412 SERIES QUICK RELEASE MOUNTING PROVISIONS AFT BEAM FABRICATION (HIGH MOUNT)		
SCALE 1 : 1	DWG. SIZE	REV.
SHEET 1 OF 1	A1	100633
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